## Material - DIN ZP0400

## Standard Specification For Zinc and Zinc Alloy Castings

Group - Non-Ferrous Zinc Alloys
Sub Group - DIN ZPO400 Zinc and Zinc Alloy Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

| Chemical Composition |  |  | Heat Treatment |  |
| :---: | :---: | :---: | :---: | :---: |
| Aluminium | Al \% | 3.700-4.300 | As-Cast |  |
| Copper | $\mathrm{Cu} \%$ | 0.100 max. |  |  |
| Magnesium | Mg \% | 0.025-0.060 |  |  |
| Lead | Pb \% | 0.005 max. |  |  |
| Cadmium | Cd \% | 0.005 max. |  |  |
| Tin | Sn \% | 0.002 max. |  |  |
| Iron | Fe \% | 0.050 max. |  |  |
| Nickel | Ni \% | 0.020 max. | $\square$ |  |
| Silicon | Si \% | 0.030 max. | Mechanical Properties |  |
| Zinc | Zn \% | Balance | Tensile Strength in Mpa | 280 min . |
| - | - |  | Yield Strength in Mpa | 200 min . |
| - | - | - | Elongation in \% | 10 min . |
| - | - | - | Reduction of Area in \% | - |
| - | - | - | Hardness in HB | 83 min . |
| - | - | - | Impact in Joule | 57 J @ RT |


| Cross Reference Table |  |  |  |
| :---: | :---: | :---: | :---: |
| Material | Standard | Country | Grade Belong to the Industry |
| ZP3 | DIN | Germany | Casting |
| Alloy A | BS | British | Casting |
| ZnAl4 | UNE | Spain | Ingot and Casting |
| G-ZnAl4 | UNI | Italy | Ingot |
| ZP0400 | EN | European Union | Casting |
| B 240 AG40A | ASTM | USA | Casting |
| ZP3 | AFNOR NF | France | Casting |

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